

PARTS TO BE USED FOR MODEL AD140A OR AD140B ONLY

83B 20B 28A 28B 102B 13A 13B 21A 21B 103B 24A 17A 17B 23A 23B 77B 254A 254B 108B 196A 198B 163B 176B 176A 115B 192B

2113009--141-B

TOYOTA AD140, AD140A & AD140B

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
1	2110203-271-B	PRESSURE REGULATING SCREW	65	2120201-234-A	RUBBER PLUG	129	9034000-001	WASHER	193	2210101-152-A	BED LEG (B)
2	2111113-274	NUT FOR 1	66	2110202-122-B	NEEDLE BAR GUIDE SLIDE BLOCK	130	9541111-207	SCREW FOR 131	194	2210101-153-A	BED LEG (C)
3	2110203-272-C	PRESSURE REGULATING BAR	67	2121602-315-B	THREAD GUIDE LEFT	131	2111105-334	FEED REGULATOR LEVER	195	9013400-021-B	SCREW FOR 196
4	2110903-213	PRESSER SPRING	68	9540901-901	SCREW FOR 67	132	2111136-110-B	OIL PUMP BODY COMPLETE	196	1110301-522	SLIDE PLATE SPRING
5	2111702-316-A	THREAD GUIDE FRONT	69	9870406-479	SCREW FOR 70	133	9541201-256	SCREW FOR 132	197	2110213-121-C	SLIDE PLATE
6	2111103-231-A	PRESSER BAR GUIDE BRACKET	70	2111101-241-C	THREAD TAKE UP COVER	134	2110206-116-C	MAGNET	198	2111703-112	NEEDLE PLATE
7	9531108-947	SCREW FOR 6	71	2111602-319-A	NUT FOR 72	135	2210101-151-A	BED LEG A	199	9013600-003	SCREW FOR 198
8	9013200-006	SCREW FOR 5	72	2130502-312-A	THREE HOLE THREAD GUIDE	136	9026900-030-A	SCREW FOR 135	200	2111402-184-B	FINGER GUARD
9	2110203-211-A	PRESSER BAR	73	2110602-313-D	THREAD GUIDE RIGHT	137	9420201-119	NUT FOR 135	250	0301013-111-F	DRIVER LL
10	2120403-215-A	PRESSER BAR BUSHING	74	2111122-356	THREAD TENSION RELEASE PIN	138	2111101-311-J	OIL PAN	251	2110902-410-E	BOBBIN WINDER ASS'Y
11	9015600-030-B	SCREW FOR 10,17,19	75	9013400-027-B	SCREW FOR 73	139	2110601-312-E	OIL PAN GASKET	252	0103083-112-A	DRIVER S
12	9540926-241	SCREW FOR 13	76	9060100-029	"O" RING	140	9016400-023	DRAIN SCREW	253	0103083-111-A	DRIVER L
13	2111703-220	PRESSER FOOT COMPLETE	77	2111602-350	THREAD TENSION UNIT	141	9060100-011	"O" RING	254	2111112-190	NEEDLE SET
14	2111103-351-C	PRESSER BAR LIFTER LEVER	78	9501508-276	SCREW FOR 77	142	2110205-231	FEED SHAFT BUSHING	255	0201042-171	NAIL
15	9015600-018	SCREW FOR 14,184	79	2110202-354-E	THREAD TAKE UP SPRING	143	9015600-027	SCREW FOR 142, 185	256	0201033-122-F	SPANNER
16	9060200-010	OIL SEAL	80	2113002-301	SUPPLEMENTARY TENSION UNIT	144	9013200-009	SCREW FOR 146	257	0201052-103-B	OIL WITH CAN
17	2110202-114-F	NEEDLE BAR BUSHING LOWER	81	2110902-318	THREAD GUIDE PLATE	145	9531102-256	SCREW FOR 149	258	0201021-111	ACCESSORY CASE
18	2110202-115-D	PLASTIC PLUG	82	9013400-026	SCREW FOR 83	146	2110204-214-A	LOWER SHAFT BUSHING REAR	259	0201385-173-A	HINGE
19	2110202-113-F	NEEDLE BAR BUSHING UPPER	83	2121602-131-A	TAKE UP LEVER CRANK	147	9581201-456	SCREW FOR 148,150,190	260	2111101-324-B	CORNER RUBBER A
20	2111106-391-C	RETAINER PLATE FOR OIL WICK	84	2110914-220	TOP SHAFT FRONT BUSHING	148	2110215-281-C	FEED ROCK ARM	261	2111101-325-A	CORNER RUBBER
21	2113002-111	NEEDLE BAR	85	2110904-111-M	TOP SHAFT	149	2110205-282-A	HINGE PIN	262	0201385-174-B	HINGE RUBBER
22	2110602-116-A	THREAD GUIDE	86	2111103-258	KNEE LIFTER CONNECTING PUSH ROD	150	2110205-255-C	FEED LIFTING BELL CRANK	263	2110901-410-F	BELT COVER ASS'Y
23	2110402-193	NEEDLE #11	87	9015500-081-A	PIVOT SCREW FOR 86	151	9002000-016	SNAP RING	264	2113019-111	INSTRUCTION BOOKLET
24	2110212-116-E	NEEDLE BAR THREAD GUIDE	88	2110904-113-F	TOP SHAFT CENTER BUSHING	152	2111103-366	KNEE LIFTER PLUNGER	265	0201076-111-A	MACHINE COVER
25	9540816-279	SCREW FOR 23	89	2110604-141-A	TOP SHAFT COLLAR	153	2111103-344	KNEE LIFTER CONTROLLER	266	0201146-130-M	THREAD STAND ASS'Y
26	0252037-125	OIL TUBERETAINER	90	9501602-276	SCREW FOR 89	154	2111103-364	KNEE LIFTER SPRING	267	2111706-424-A	OIL TUBERETAINER
27	9820406-467	SCREW FOR 26	91	2110204-012-A	GEAR COMPLETE	155	9501208-256	SCREW FOR 153	PARTS TO BE USED FOR MODEL AD140A ONLY		
28	2111702-021-A	THREAD TAKE UP LEVER COMPLETE	92	2110904-260-A	TOP SHAFT REAR BUSHING	156	9410125-107	NUT FOR 155	13A	2111113-220-A	PRESSER FOOT ASS'Y
29	9625606-776	SCREW FOR 28,88,92,106,113,122	93	9060200-013	OIL SEAL	157	9024000-002-A	SCREW FOR 153	17A	2210202-114-B	NEEDLE BAR LOWER BUSHING
30	2110201-254-A	RUBBER PLUG	94	2110904-151-F	HAND WHEEL	158	2111103-363-A	KNEE LIFTER SHAFT	21A	2111122-111-D	NEEDLE BEB ONLY
31	2111103-256-A	KNEE LIFTER PLATE	95	9531507-276	SCREW FOR 94	159	2110203-341-C	KNEE LIFTER BRACKET	23A	2110212-192	NEEDLE #9
32	9018500-030-A	PIVOT SCREW FOR 31,48	96	2110904-127	WASHER	160	9592002-159	SCREW FOR 159	24A	2121002-116	NEEDLE BAR THREAD GUIDE
33	9080200-002	SNAP RING FOR 32,41	97	2110604-118-A	TOP SHAFT PLUG	161	2110203-342-E	KNEE LIFTER ARM	28A	2111712-021	TAKE UP LEVER COMPLETE
34	2111103-412-A	RETAINER	98	9015600-004	SCREW FOR 97	162	2110213-303-C	KNEE LIFTER PAD COMPLETE	176A	2110205-223-D	FEED DOG
35	9120300-418	WASHER FOR 34,192	99	2110604-152-B	HAND WHEEL SCREW	163	2111706-340	OIL RETURNING TUBE ASS'Y	198A	2110233-112-B	NEEDLE PLATE
36	9580902-118	SCREW FOR 34	100	2110305-142-E	FEED FORK CONNECTING ROD BRIDG	164	2111136-144	LOWER OIL FEED PIPE	254A	2110942-190	NEEDLE SET
37	9030100-105	WASHER FOR 38	101	9541104-259	SCREW FOR 100	165	2110904-211-C	LOWER SHAFT	PARTS TO BE USED FOR MODEL AD140B ONLY		
38	2111103-411-C	TENSION RELEASE PLATE	102	2110305-112-C	FEED FORK SLEEVE	166	2110905-271-A	FEED ROCK SHAFT	13B	2110103-220-E	PRESSER FOOT ASS'Y
39	2111103-414-A	TENSION RELEASE SPRING	103	2110305-111-D	FEED CAM	167	2110206-346-A	OIL RETAINER	17B	2110212-114-F	NEEDLE BAR LOWER BUSHING
40	9080200-003	SNAP RING FOR 39	104	9015600-005-A	SCREW FOR 103	168	2111405-251	FEED LIFTING SHAFT	20B	2110906-391-A	RETAINER PLATE FOR OIL WICK
41	2111103-251-B	KNEE LIFTER PLATE SHAFT	105	9060100-007	RUBBER PACKING (S) FOR 106,127,184	169	2110216-321	FEED SHAFT WICK	21B	2110212-111-F	NEEDLE BAR ONLY
42	9625404-776	SCREW FOR 41	106	2110905-320-C	FEED REGULATOR STUD COMPLETE	170	2110205-233	OIL REJECTER	22B	2110222-116	THREAD GUIDE
43	2111103-355-D	PRESSER BAR LIFTER LEVER CRANK	107	9060100-019	RUBBER PACKING (L) FOR 106	171	2111005-211-D	FEED BAR BELL CRANK	23B	2110902-188	NEEDLE #20
44	2111103-253-D	KNEE LIFTER ROD	108	2110905-140-G	FEED FORK CONNECTING ROD COMPLET	172	2110205-225-E	FEED BAR SHAFT	28B	2111152-021-B	TAKE UP LEVER COMPLETE
45	9430121-107	NUT FOR 87	109	9531104-267	SCREW FOR 110,192	173	2110305-221-J	FEED BAR	77B	2111612-350	TENSION COMPLETE
46	2111103-255	KNEE LIFTER LINK SHAFT	110	2110105-325	SOFT PLUG	174	9030100-036	WASHER	83B	2121612-131-A	TAKE UP LEVER CRANK
47	2111103-269	PACKING	111	2111116-147-B	UPPER OIL FEED PIPE	175	9530801-479	SCREW FOR 176	102B	2110905-112-A	GUIDE FOR FEED FORK
48	2111103-252	KNEE LIFTER LINK	112	2110305-140-B	CRANK ROD COMPLETE	176	2110405-223-B	FEED DOG	103B	2110905-111-A	FEED CAM
49	2110901-211-B	TOP COVER	113	2110204-242-A	VERTICAL SHAFT BUSHING UPPER	177	2111116-337-B	FELT FOR 172	108B	2120305-140-Q	FEED FORK CONNECTING ROD ASS'Y
50	9820410-467	SCREW FOR 49,61	114	2110904-241-B	VERTICAL SHAFT	178	2111105-231	FEED SHAFT BUSHING FRONT	115B	2110815-350-B	FEED REGULATOR DIAL ASS'Y
51	2110901-305-A	OIL GAUGE WINDOW	115	2110315-330-B	FEED REGULATOR DIAL COMPLETE	179	9013800-013	SCREW FOR 171	176B	2110905-223-A	FEED DOG
52	2110901-215-A	GASKET FOR 49	116	2110105-354-A	DIAL SPRING	180	9820408-467	SCREW FOR 172	183B	2110904-310-A	ROTATING HOOK ASSEMBLY
53	2110904-123-B	OIL ADJUSTING VALVE	117	2110305-353-C	DIAL PIN	181	2110104-301-C	BOBBIN CASE COMPLETE	192B	2111104-315	HOOK RETAINER
54	2110904-124	OIL ADJUSTING VALVE SPRING	118	9060100-018	"O" RING	182	2110124-321	BOBBIN	198B	2110803-113-G	NEEDLE PLATE
55	9060100-021	"O" RING	119	2110905-356-C	FEED REGULATOR DIAL SHAFT	183	2113004-310	ROTARY HOOK COMPLETE	254B	2110932-190-A	NEEDLE SET
56	2110904-125-A	FELT	120	9541203-247	SCREW FOR 115	184	2110204-219-E	OIL REJECTER			
57	9030100-006-A	WASHER	121	2110201-213	PLUG FOR BED HOLE	185	2110904-212	LOWER SHAFT BUSHING FRONT			
58	2110904-129	OIL ADJUSTING RUBBER	122	2110204-243-A	VERTICAL SHAFT BUSHING LOWER	186	2111116-366	OIL FELT FOR 165			
59	9501604-256	SCREW FOR 83	123	2111105-338-A	SPRING FOR FEED REGULATOR LEVER	187	2110606-233-C	OIL ADJUSTING SPRING			
60	9541604-256	SCREW FOR 83	124	2110925-311-C	SPRING RETAINER PLATE	188	2110616-214-B	OIL ADJUSTING SCREW			
61	2111101-231-B	FACE PLATE	125	9013800-038	SCREW FOR 124	189	2110205-204-B	SLIDE BLOCK COMPLETE			
62	2111101-232-B	GASKET FOR 61	126	2110605-330-B	FEED REGULATOR LEVER COMPLETE	190	2110305-261-C	FEED LIFTING BELL ARM			
63	2110949-211	NAME PLATE	127	2111105-335-C	FEED REGULATOR LEVER SHAFT	191	9541207-279	SCREW FOR 189			
64	2210102-215-B	NEEDLE BAR CRANK WASHER	128	9541220-907	SCREW FOR 131	192	2110904-315-B	HOOK RETAINER			

From the library of: Superior Sewing Machine & Supply LLC